

# Data Sheet



**Brackish Water  
Reverse Osmosis (RO) Membranes**

## LG BW 400 UES

Ultra low energy membrane equipped with fouling tolerant low dP spacer technology.

### Overview

LG Chem's NanoH<sub>2</sub>O™ brackish water RO membranes serve various municipal, industrial and commercial applications. Incorporating LG Chem's proprietary Thin Film Nanocomposite (TFN) technology, all LG BWRO membranes deliver reliable and superior performance with intrinsic anti-fouling properties.

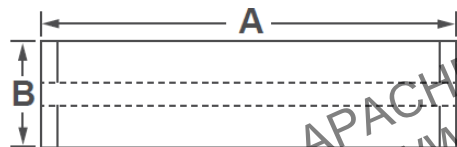
LG BW 400 UES membrane elements deliver high permeability at very low feed pressures for ultra-low energy savings. The RO element also incorporates a unique proprietary feed spacer technology for reducing differential pressure. The results are excellent anti-fouling properties and lower cleaning frequency, chemical use, energy consumption, and total cost of plant ownership. Ideal applications include brackish feed water with low salinity.

### Product Specifications

Active Membrane Area, ft <sup>2</sup> (m <sup>2</sup> )	Permeate Flow Rate, GPD (m <sup>3</sup> /d)	Stabilized Salt Rejection, %	Minimum Salt Rejection, %	Feed Spacer, mil
400 (37)	11,500 (43.5)	99.0	98.0	34, low dP

Test Conditions : 2,000 ppm NaCl at 25°C (77°F), 125 psi (8.6 bar), pH 7, Recovery 15%. Permeate flow rates for individual elements may vary but will be no more than 20% below the value shown.

LG Chem recommends operating LG BW 400 UES membrane elements within one year from its original delivery date. The seller, at its discretion, may refuse to guarantee the performance in the event the membrane elements are not operated for more than one year from the original delivery date.



A, mm (in.)	B, mm (in.)	C, mm (in.)	Weight, kg (lbs.)
1,016 (40)	200 (7.9)	28.6 (1.125)	16 (35)

All dimensional information is indicative and for reference purpose only. Please contact LG Chem for detailed technical specification.

### Operating Specifications

For more information and operating guidelines, visit [www.lgwatersolutions.com](http://www.lgwatersolutions.com)

<b>Max. Applied pressure</b>	600 psi (41 bar)
<b>Max. Chlorine concentration</b>	< 0.1 ppm
<b>Max. Operating temperature</b>	45°C (113°F)
<b>pH Range, Continuous (Cleaning)</b>	2-11 (2-12)
<b>Max. Feedwater turbidity</b>	1.0 NTU
<b>Max. Feedwater SDI (15 mins)</b>	5.0
<b>Max. Feed flow</b>	75 gpm (17 m <sup>3</sup> /h)
<b>Max. Pressure drop (ΔP) for each element</b>	15 psi (1.0 bar)

The Membrane Elements performance is expressly conditioned on Buyer's storing, installing, operating, and maintaining Product in accordance with industry-accepted good practices and Seller's written instructions provided in the Seller's Technical Manual, which consists of LG Chem, Ltd [Technical Service Bulletins \("TSB"\)](#) and [Technical Applications Bulletins \("TAB"\)](#) and may be viewed and downloaded at [www.lgwatersolutions.com](http://www.lgwatersolutions.com).

The information and data contained herein are deemed to be accurate and reliable and are offered in good faith, but without guarantee of performance. LG Chem assumes no liability for results obtained or damages incurred through the application of the information contained herein. Customer is responsible for determining whether the products and information presented herein are appropriate for the customer's use and for ensuring that customer's workplace and disposal practices are in compliance with applicable laws and other governmental enactments. Specifications subject to change without notice. NanoH<sub>2</sub>O is the Trademark of The LG Water Solutions or an affiliated company of LG Chem. All rights reserved. © LG Chem, Ltd.

(11.22)

# Data Sheet



Brackish Water  
Reverse Osmosis (RO) Membranes

## LG BW 400 UES

Ultra low energy membrane equipped with fouling tolerant low dP spacer technology.

### Referential Performance at 500 ppm NaCl

Type	Pressure	Projected Performance*
LG BW 400 UES	100 psi (6.89 bar)	11,650 GPD, 99.3%
	110 psi (7.58 bar)	12,850 GPD, 99.4%

Test Conditions : 100/110 psi, 500 ppm NaCl at 25°C (77°F), pH 7, Recovery 15%. The above performance data is calculated through LG Chem's Q+ Projection Software.

DISTRIBUTED BY  
APACHE CHEMICALS, CORP., LLC.  
WWW.APACHECHEMICALS.COM