PRODUCT SPECIFICATION SHEET



BRINE SOFTENING
POLYSTYRENIC MACROPOROUS
SODIUM FORM

ResinTech SIR-500 is a sodium form macroporous chelating weak acid cation resin. Its unique aminophosphonic chelating functionality and is particularly selective for alkaline earth metals such as calcium. SIR-500 is intended for removal of hardness from saturated brine and for removal of divalent metals such as copper and nickel from wastewater and various process streams.

APPLICATIONS

- Brine Softening
- Trace Metals Removal

TYPICAL PROPERTIES & PHYSICAL CHARACTERISTICS	
Polymer Matrix	Styrenic Macroporous
Ionic Form	Sodium
Fuctional Group	Aminophosphonic
Fuctional Group Physical Form Particle Size % < 50 mesh (300µm) Minimum Sphericity Uniformity Coefficient Reversable Swelling Temp Limit Capacity (meq/mL)	Spherical Beads
Particle Size	46 to 50 (SMesh (297 - 1190 μm)
% < 50 mesh (300μm)	LES NCALS.
Minimum Sphericity	95%
Uniformity Coefficient	1.6
Reversable Swelling	H to Na 35% to 45%
Temp Limit	212°F (100°C)
Capacity (meq/mL)	1.7
Moisture Retention	50% to 70%
Shipping Weight	40 - 42 lbs/ft³ (641 - 673 g/L)
Color	White to Tan
Regenerability	Yes

PACKAGING OPTIONS

- 500 ml samples
- 1 ft³ bags
- 1 ft³ boxes
- 1 ft³ drums
- 7 ft³ drums
- 42 ft³ supersacks



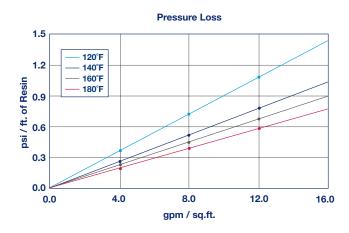


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CHELATING RESIN

BRINE SOFTENING POLYSTYRENIC MACROPOROUS SODIUM FORM

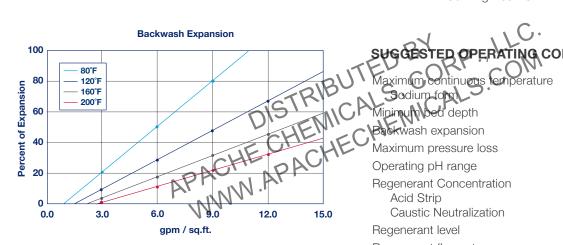


TRACE METALS REMOVAL

ResinTech SIR-500 can be used to remove heavy metal multivalent ions from a variety of industrial effluents like oil refineries, plating shops, mine drainage, battery manufacturers, cooling towers etc.

ORDER OF SELECTIVITY

pH Below 7 H>Pb> Cu> Zn>Mg> Ca> Cd> Ni>> Na pH Above 7 Cd> Mg> Ca> Sr> Al> Ba>> Na



ED OPERATING CONDITIONS

185°F 36 inches 25 to 50 percent 25 psi 2 to 10 SU

0.5 to 6 percent HCl 0.5 to 6 percent NaOH 2 to 10 lbs./cu.ft. Regenerant level Regenerant flow rate 0.25 to 1.0 gpm/cu.ft. Regenerant contact time >30 minutes Displacement flow rate Same as dilution water Displacement volume 10 to 20 gallons/cu.ft.

Rinse flow rate Same as service flow Rinse volume 35 to 60 gallons/cu.ft. Service flow rate 0.5 to 2 gpm/cu.ft.

Note: These guidelines describe average low risk operating conditions. They are not intended to be absolute minimums or maximums.

For operation outside these guidelines, contact ResinTech Technical Support

BRINE SOFTENING

ResinTech SIR-500 is ideally suited to remove traces of hardness from saturated brines, as pretreatment to electrolysis cells as well as other applications for brines that require low levels of divalent metals. SIR-500 works best at relatively alkaline pH following chemical precipitation processes. All chelating resins are kinetically limited and require a low flow rate. Elevated temperatures improve kinetics provided the resin is not operated beyond its stated thermal limits. To avoid excessive bead breakage, care must be taken to "sweeten on" and "sweeten off" to avoid thermal and osmotic shock from occurring.

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